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Product Data Sheet



NOTE: The information in this publication is the result of careful testing in our laboratories, complemented by selected literature. It does not in any way constitute a guarantee, nor does it serve as a license to operate any patent. Due to widely varying conditions of product use, which are beyond our control, it is strongly recommended that the product be tested for suitability. Product typical properties in this publication are current.

SYNTHETIC REFRIGERATION COMPRESSOR

RHB SERIES

The **RHB Series** is formulated from an AB-Alkylbenzene synthetic blend and designed to function under the stringent requirements of CFCs-Chlorofluorocarbon, HCFCs-Hydrochlorofluorocarbon refrigerants like R11, R12, R13, R22, R113, R114, R123, R124, R401a, R401b, R402a, R402b, R403b, R406a, R408a, R409a, R500, R502, R503; & R717 (NH₃ aka ammonia) DX and liquid overfeed industrial refrigeration systems. Besides its inherent inertness, improved system efficiency and higher productivity, the performance advantages of the **RHB Series** versus naphthenic oils include:

- (1) Partial miscibility and solubility with CFCs, HCFCs and ammonia for improved oil return to the compressor;
- (2) Superior system cleanliness and lubricity to reduce component wear and corrosion;
- (3) Superior chemical and thermal stability;
- (4) Lower foaming tendency; and
- (5) Extended oil drain capability.

RHB Series is well-suited for both rotary screw and reciprocating compressors in ammonia service. It is guaranteed to function with evaporators operating down to -40°C. **RHB Series** is compatible with all types of seals and O-rings used in ammonia compressors including Neoprene (chloroprene), Buna-N and NBR. **RHB Series** is also 100% compatible with naphthenic and paraffinic mineral oils, as well as PAO and AB synthetic oils, which allows top-off over these other oils and eliminates the need for system flushes and excessive evaporator maintenance. As with all specialty lubricants, indoor storage and immediate closing of original containers after use is strongly recommended to avoid particulate and moisture contamination.

Physical Properties

PRODUCTS	RHB-32	RHB-46	RHB-68	RHB-100
ISO Grade	32	46	68	100
Viscosity				
@ 40°C, cSt	32.2	43.8	67.8	100.6
@ 100°C, cSt	5.4	6.3	8.4	10.6
Viscosity Index	99	88	93	86
Specific Gravity, 60°F	0.886	0.868	0.871	0.871
Flash Point, °F (°C)	435(224)	465(241)	470(243)	480(249)
Fire Point, °F (°C)	475(246)	490(254)	505(263)	510(266)
Pour Point, °F (°C)	-56(-49)	-54(-48)	-51(-46)	-44(-42)
Density, lb/gal	7.379	7.227	7.253	7.256
NSF Registered	H2	H2	H2	H2

Shelf Life: Product shelf life is 3 years from the date of manufacture, after which the product should be recertified prior to use.